

POWERSTAR Aerial Platform Truck

User's Manual



POWERSTAR TRUCKS INDUSTRY CO., LIMITED

<http://www.isuzutruckscn.com/>

Preface

Thank you for purchasing POWERSTAR TRUCKS products. For better using your hydraulic aerial platform truck, get the best operating performance, we strongly suggest you before the operation process you could read the instructions carefully, and to manipulate the program handily.

The manual detailed describes the performance of aerial platform truck, structure, usage, precautions and maintenance of such knowledge. Before the operation, the operator should carefully read the contents of the manual.

After master the truck performance characteristics, methods of operation and precautions, then could start to operate this man lifter truck. In order to ensure the staff turnover after the operation, and properly use of the truck. This manual book must be properly kept, shall not be lost and damage.

----POWERSTAR TRUCKS



POWERSTAR

Contents

Chapter 1. General Description	4
Chapter 2, Safety Warnings.....	5
Chapter 3, Main Technical Data.....	9
i , Normal Operation Conditions:	9
ii , Performance Parameters:	9
iii, Vehicle Specifications.....	9
Chapter 4, Structure Components and Working Principles	10
i , PTO System	10
ii , Slewing Rotation System	10
iii, Centre Slewing Joints.....	10
iv, Hydraulic System	10
Chapter 5, Structure Components and Working Principles	12
i ,Driving of the Hydraulic Aerial Platform Truck	12
ii ,Pre-operational Checks.....	12
iii, Aerial Platform Truck operations (Very Important)	12
iv, Notes & Attentions.....	20
Chapter 6, Maintenance & Repair	21
i , Chassis Truck Maintenance	21
ii , Routine Checking & Maintenance	21
iii, Hydraulic System Checking.....	21
iv, Rob's Adjustment.....	23
v , Malfunction Analysis.....	24
Chapter 7, Lubrication	26
Chapter 8, Transport & Storage.....	28

Chapter 1. General Description

POWERSTAR TRUCKS Hydraulic Aerial Platform Truck mounted based on type II ISUZU chassis, telescopic arms could reach 16 meters height of air operations, widely used in street maintenance, landscaping works, television video, communications engineering, airport, decoration, aerial advertising and other areas of need.

The vehicle designed to fully rely on the advantages of the original chassis, fully consider the product's convenience and reliability. Working arms in the form of three levels, the vehicle advantages of a large work area, can adapt to different working conditions' requirements. Powertrain system using hydraulic transmission fitted on slewing rotation saddle and bucket each with a separate operating system, the operation system priorities then bucket operations

The Aerial Platform Truck equipped with overflow protection, emergency power, cylinder lock and other security devices to ensure safety operations. Cab for the double-row seat, comfortable driving. Therefore, the vehicle is an ideal multi-purpose aerial vehicle.



(Preview for your ISUZU 16m Hydraulic Aerial Platform Truck)

Chapter 2, Safety Warnings

Non familiar with or Non observe the following safety warnings are likely to cause accidents !

- Before use, you must check whether the Aerial Platform Truck with normal maintenance or not. (See seven)
- Before the operation, must be assured that the truck in a solid level ground. To determine the hand brake on brake position, all the necessary accessories must be in place (such as tire pads, safety warning flags, etc.). Both front and rear Hydraulic Legs must be supported on solid ground, in order to ensure stability. If you must work on slopes situation (max 5 °), must be fully extended legs, and operated in high-slope side
- Getting on/off the truck, should use the provided the bucket ladder, running and pad.
- The operator on the bucket must wear protective safety equipment specification requirements, and fixed in a safe anchor ring.
- The protective equipment has been used by the operator must be consistent with the work requirements, must meet safety standards.
- In operating equipment such as rotary or stretch out arm, etc., must be confirmed no traffic obstruction, no obstructions or around high-voltage interference.
- Make sure that the truck maintains in a certain distance and pedestrians out away from the work area.
- Under the Arms/Buckets is prohibited with mankind standing.
- Control valve should be operated and handled slowly, in order to achieve smooth movement, to prevent a sudden start or stop, to prevent contact with solid objects, arm and bucket work, such as tree branches, buildings, etc.
- Could not allowed the bucket in a situation of side working ,next to the bucket load, or lift from the bucket to the un-target subject, bucket prohibit to hang goods.
- Rated bucket loading 200kg, not allowed to overload. Rated load, including operators, tools, articles all of those.
- Not Allowed to stand, sitting on the edge of the bucket and human body lean on the bucket edge are prohibited either.
- The bucket not allowed putting with ladder, cushions inside, and any approach of increase

height of working are prohibited.

- Not allowed move the truck in the situation that bucket inside with human beings, otherwise it will lead to personal injury.
- Truck in moving or running, the arms and legs must be in the normal contraction.
- As operation or malfunction is found, please report immediately to the manufacturer.

NOTICE:

Chassis platform as the angle of more than 5 ° the bucket truck shall not allowed be operated.

Human beings not allowed near with the hydraulic legs when the truck in working condition, otherwise it will cause injury.

Drinking or unconsciousness person prohibited to operate the truck.

WARNING:

Side level force working on the bucket may cause disastrous, lead result in casualties.

To Dear Operator'

The letter is to enable the operator to understand of controlling of the Man Lifter Truck allows the operator to use the equipment effectively and safely. Before operation, you must be fully read with this manual. Any lifting equipment operated by untrained or careless user, are potentially dangerous.

The Aerial Platform Truck hydraulic system designed advanced, with a safe and reliable tech. However, any equipment without maintenance could not keep the equipment in good working condition, the operation will potentially dangerous. So you are familiar with the equipment itself before the operating process goes. Any unclear changes or operations for this aerial platform truck, you must immediately report to the superiors or notify the manufacturer.

Observe the following regulations can ensure maximum operational safety, reduce downtime, and last the equipment's life.

1. Only trained operators will be allowed to induction operation. Training includes safety procedures, mechanical principles, methods of operation and troubleshooting.
2. Operator must be thoroughly familiar with the manual, especially on the part of the safety regulations
3. Inspection in accordance with the instructions in the manual car operation.
4. Only qualified spare parts allows use of change for this truck, qualified mechanic or dealer allowed for repairing work.



POWERSTAR

WARNING:

To alert that occur during all hazardous conditions, it is impossible. Operator is ultimately responsible for the safety of those. In case of emergency, you should use the experience to make the right judgments. The operator needs to comply with local regulations and relevant provisions.

Operating the Hydraulic Aerial Platform Truck must be strictly in accordance with condition graph operations that otherwise result in serious injuries.

DAGNER!

Hydraulic landing legs operation notice:

- 1. No people or barrier inside he working radius**
- 2. "Keep Off" mark should be set on working radius**

POWERSTAR

Chapter 3, Main Technical Data

i, Normal Operation Conditions:

- 1 Ambient Temperature: $-20^{\circ}\text{C} \sim 45^{\circ}\text{C}$
- 2 Wind force scale limited within level six
- 3 Workplace should be a solid formation, legs must be supported in real soil, slope ≤ 5
- 4 Operations must be in the horizontal situation

ii, Performance Parameters:

- | | |
|---------------------------|--|
| 1、Max Lifting Height | 16m |
| 2、Bucket Loading Capacity | 200kg |
| 3、Slewing Angle | 360° |
| 4、Slewing speed | $\leq 180^{\circ}/\text{min}$ |
| 5、Arms Type | Three arms telescopic |
| 6、Control Model | Hydraulic Joysticks & Electric Control |

iii, Vehicle Specifications

- | | |
|-------------------------------|--------------------|
| 1、Main Measurements | |
| Overall Dimension | 7600×2000×3000mm |
| Wheelbase | 3360 mm |
| 2、Weights Information | |
| G.V.W | 7000 kg |
| N.V.W | 6500 kg |
| 3、Performance Characteristics | |
| Chassis Model | QL10703HWRY |
| Seats Nos. | 2+3 people Allowed |
| Ground Clearance | 260mm |
| Max Speed (Limited) | 95Km/h |

Chapter 4, Structure Components and Working Principles

i , PTO System

PTO system consisted of the oil pump, PTO, electrical control switches and pneumatic solenoid valve. The system working in output the power to oil pump storage as a hydraulic energy. This system is controlled by an on/off switch that installed in the driving cab, through the interior of the switch's joint or separation, lead the gear be driven from the transmission make the pump stop or working.

Attention: Truck in driving, PTO should be in position of OUT-OFF transmission; make sure the oil pump not in RUNNING.

ii , Slewing Rotation System

Slewing rotary system consisted by the hydraulic motor, gear reducer, slewing gear, etc. The system worked as: hydraulic motor drive the reducer, the small gear, in reducer output shaft, drive the slewing ring move, and slew the saddle turnable.

iii, Centre Slewing Joints

The center slewing joints, installed in the center of rotatory saddle, achieved the oil and electric power through the truck. As the system equipped with rotatory rings, the hydraulic oil pipes and electric wires would not twisted together.

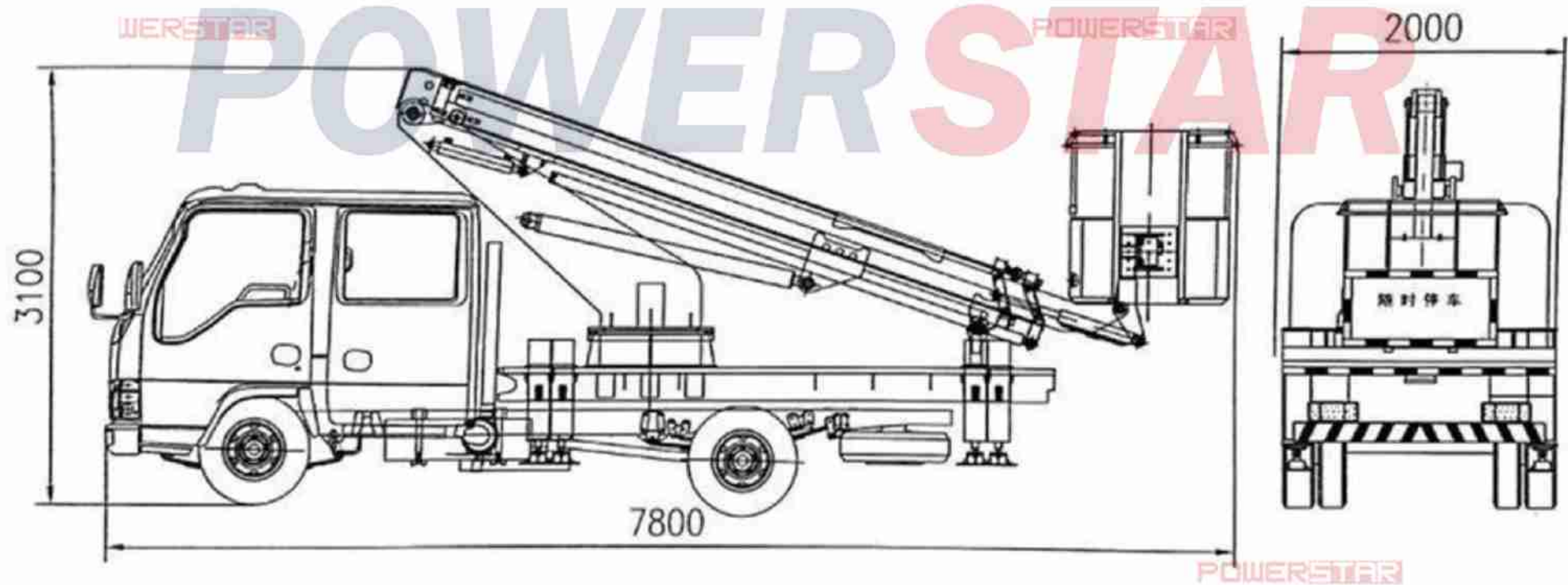
iv, Hydraulic System

The hydraulic system hydraulic oil supplied by ONE pump, worked pressure at 14Mpa, flux as 25L/Min, the pressure adjustable by an overflow valve.

When the PTO coupling with the transmission ,the pump will in a situation of running, the oil output from the oil tank to all the legs which controlled by a control valve equipped in the control panel.

Finished leg operation, handle the operation poke into position marked as, then, the oil would derived from leg system to "To arms", and the upper control panel would be active, and then could start the next operation works.

POWERSTAR Man Lifter Truck with Crane Technical Drawing:



- | | | |
|------------------------------|------------------------|-------------------------------|
| 1. PTO | 2. Oil Pump | 3. ISUZU double cabin Chassis |
| 4. Hand brake | 5. Rotary Center Joint | 6. Slewing Support |
| 7. Hydraulic Leg Control box | 8. Hydraulic Legs | 9. Slewing Reducer |
| 10. Hydraulic Motor | 11. Bucket | 12. Arms Control Box |
| 13. Front Hydraulic Legs | 14. Swing Mechanism | 15. Lifting Cylinder |

POWERSTAR

POWERSTAR

Chapter 5, Structure Components and Working Principles

The operator should fully understand all control mechanism to operate vehicle properly. Only trained person can operate this vehicle to prevent unnecessary accidents and equipment damage.

POWERSTAR

i ,Driving of the Hydraulic Aerial Platform Truck

POWERSTAR

- *Read the chassis manual and in which of chassis technical data before driving.*
- *Check if the joystick of PTO has separated to gear of vehicle before driving.*
- *The boom must be on the support arm resting place, the legs must be incorporated enough before driving.*
- *Inspection and maintenance should be carried out according to normal requirement before driving.*

ii ,Pre-operational Checks

POWERSTAR

- *Check if this vehicle complies with “normal working conditions” of instructions or not.*
- *Check if all connected components of this fastener is solid or not.*
- *Check if all components are lubricated as required or not.*
- *Check if filling hydraulic oil and opening the oil discharging valve or not.*
- *Check engine is in normal or not.*

POWERSTAR

iii, Aerial Platform Truck operations **(Very Important)**

POWERSTAR

1、Tighten the hand brake, pulling the transmission to neutral position, engine idling, paddling the clutch, pulling the throttle lever equipped in left hand side of the cabin, coupling the PTO, oil pump start working , observing the if the pump with abnormal noise, vibration, oil leakage or other abnormal situations. Idle vehicle in a few minutes and then operate it in cold weather conditions.

Following show the Hand Brake & working principle:



The Joystick at **UPPER** place

The Aerial Platform Truck **can work**.

The Joystick at **LOWER** place

The Aerial Platform Truck **cannot work**

Note: When not use the Aerial Platform, please keep the Joystick at LOWER place!

When use the Aerial Platform, please keep the joystick at UPPER place firstly!

2、Following the instruction as following figures, firstly operating the legs.

Note: The operation must follow the direction step by step!



1 2 3 4 5 6 7



1 2 3 4 5 6 7

Joysticks 4-7: Make directions for four legs to move **Vertically & Horizontally**

Joysticks 3: Control the four legs to **Retraction & Stretch**

Joysticks 2: Control the front hydraulic legs to **Retraction & Stretch**

Joysticks 1: Change the hydraulic pump to control the **Lower four legs or the upper platform.**

2.1、 Hydraulic Legs Horizontally Stretching

Handle the joysticks 4-7 what labeled as "**Vertical / Level,**" in the position of **Level,** then toggle the Retraction Joysticks 3 to **Reach,** legs in moving horizontally. When operation, should read the pressure gauge changes, if the gauge showed pressure increased violently, it means the legs had totally reached out.

After the legs reach out fully, free the joystick 3 which labeled as "**Reach / Retract**". Then replace the all four joysticks 4-7 to the middle position, legs horizontally operation finished.



The Arrow in the picture show the Hydraulic legs horizontal direction move

2.2、 Hydraulic Legs Vertically Stretching

Handle the joysticks 4-7 what labeled as "**Vertical / Level**," in the position of Vertical, then toggle the Retraction Joysticks 3 to Reach, legs in moving vertically. When operation, should read the pressure gauge changes, if the gauge showed pressure increased violently, it means the legs had totally reached out.

After the legs reach out fully, free the joystick 3 which labeled as "**Reach / Retract**". Then replace the all four joysticks 4-7 to the middle position, legs vertically operation finished.



The Arrow in the picture show the Hydraulic legs horizontal direction move

Operating leg action should be guided by this principle:

When start working,

- 1. Firstly stretch the horizontal leg,**
- 2. Then stretch the vertical leg.**

When finish working,

- 1. Firstly retraction the vertical legs,**
- 2. Then retraction the horizontal legs.**

Failure to do so will damage the vehicle or even legs. Stretch the leg must avoid any people to be suppressed.

2.3、 Front Hydraulic Legs Operation

Handle the joysticks 2 what labeled as "Retract / Reach," in the position of Reach, front legs reach out. When operation, should read the pressure gauge changes, if the gauge showed pressure increased violently, it means the front legs had totally reached out.



The Arrow in the picture show the Front Hydraulic legs moving direction

Notice:

When truck start working, firstly rear four hydraulic legs then front hydraulic legs;
When truck finish working, firstly front hydraulic legs then rear four hydraulic legs.

3. Truck Panel Operation (**Remember to put Joystick 1 at UPPER ARM place**)

3.1 Aerial Platform Truck Operation.

Carefully check below Electric Control Box:

Button 1: EMERGENCY STOP (Stop whole working for emergency situation)

Switch 2: MAINS SWITCH (Whole electric control box on / off)

Button 3: START (Start the truck engine, work independently)

Button 4: FLAMEOUT (Flameout the truck engine, work independently)

Button 5: SPEAKER (Alarm working)

Switch 6: SWIVER TABLE (LOWER truck system working)

REMOTE CONTROL (UPPER truck system working)

Switch 7: RAISE THROTTLE (Throttle up)

REDUCE THROTTLE (Throttle down)

Switch 8: STOP (All system stop)

TELESCOPIC (All telescopic arm working & stop)

LEVELING (Bucket level adjusting)

ROTATION (Bucket rotating)

GYRATION (Whole aerial platform rotating)

VARIATION (Main arm up & down)

Indicator 9: POWER (Whole truck working indicator)

Indicator 10: ALARM (Alarm working when mistake operation)

Switch 11: Give all operation

Please Note:

Step one: Should carefully understand the working process before operation.

Step two: The screen showing the aerial platform situation.

Step three: When alarm working, stop all working for checking.



- A. **Switch 2** turn to right position, waiting till the screen has parameter
- B. Press **Button 3** to start the truck engine
- C. **Switch 6** turn to lower position, then can operation the whole aerial platform system
- D. **Switch 8** turn to TELESCOPIC, Second and Third Arm reach out & retract back
Switch 8 turn to LEVELING, Bucket adjust for safety
Switch 8 turn to ROTATION, Bucket rotating working
Switch 8 turn to GYRATION, Whole Aerial Platform System rotating working
Switch 8 turn to VARIATION, First Main Arm up & down
- E. **Switch 11** turn to up and down can make all working normally.

4. Bucket operation (Similar like the Truck Panel Operation)

Reference to the truck operates shown in following. Corresponding to the action essentials above. Bucket operation, first should manipulate the column switching valve up moved. During operation, operating off legs must always push the valve handle distribution "through the upper arm", turn the valve operating handle must always be assigned into the "bucket", or bucket truck operator cannot carry out actions on the job.



The Control Box on Bucket

Button 1: EMERGENCY STOP (Stop whole working for emergency situation)

Switch 2: MAINS SWITCH (Whole electric control box on / off)

Switch 3: RAISE THROTTLE (Throttle up)

REDUCE THROTTLE (Throttle down)

Indicator 4: POWER (Whole truck working indicator)

Switch 5: STOP (All system stop)

TELESCOPIC (All telescopic arm working & stop)

LEVELING (Bucket level adjusting)

ROTATION (Bucket rotating)

GYRATION (Whole aerial platform rotating)

VARIATION (Main arm up & down)

Button 6: START (Start the truck engine, work independently)

Button 7: FLAMEOUT (Flameout the truck engine, work independently)

Button 8: SPEAKER (Alarm working)

Switch 9: Give all operation

5. Retractable bucket

After operation, firstly retract back the second and third arm, then landing down the first main arm till to the platform, finally bucket rotating to original position. When all aerial platform system back, firstly retract back the front hydraulic legs, and then retract back the rear four legs. After all arms & hydraulic legs at suitable place then you can drive.

iv, Notes & Attentions

- Outrigger operation, the level of the legs must be stretched and then stretched the vertical leg. After finishing, the vertical leg must be reduced, the level of the legs
- Get off the first operation, and then operating on the truck. After the first collection on the truck, and then close off.
- When Arm in work, rising the first arm and stretch out and retract back second and third arm.
- Staff into the work bucket, must wear seatbelts, not overloaded.
- People who arrange operation on the ground cannot leave



Chapter 6, Maintenance & Repair

To make the vehicle in good condition and improve the service life, you need regularly maintenance and repair. Find fault and solve in time to prevent accidents.

i , Chassis Truck Maintenance

- Based on the instruction of the chassis.

ii , Routine Checking & Maintenance

- Visual appearance, to determine the shape is good, whether the hydraulic components and piping leaks oil traces, if any leakage, the timely replace seals.
- Check the key components and fasteners loose coupling, and timely fastening.
- According to the lubrication sheet lubrication requirements for all components, check the hydraulic oil tank.
- Check the hydraulic hoses for wear, loose connections or oil leakage. In particular, especially on the pipeline.
- Check all welding point, especially bucket; arm, turntable, and other key parts of the weld rod have hairline cracks or cracks. If so, you should immediately stop and inform using the company's maintenance notice, are not allowed to weld personally .

iii, Hydraulic System Checking

1. Filter

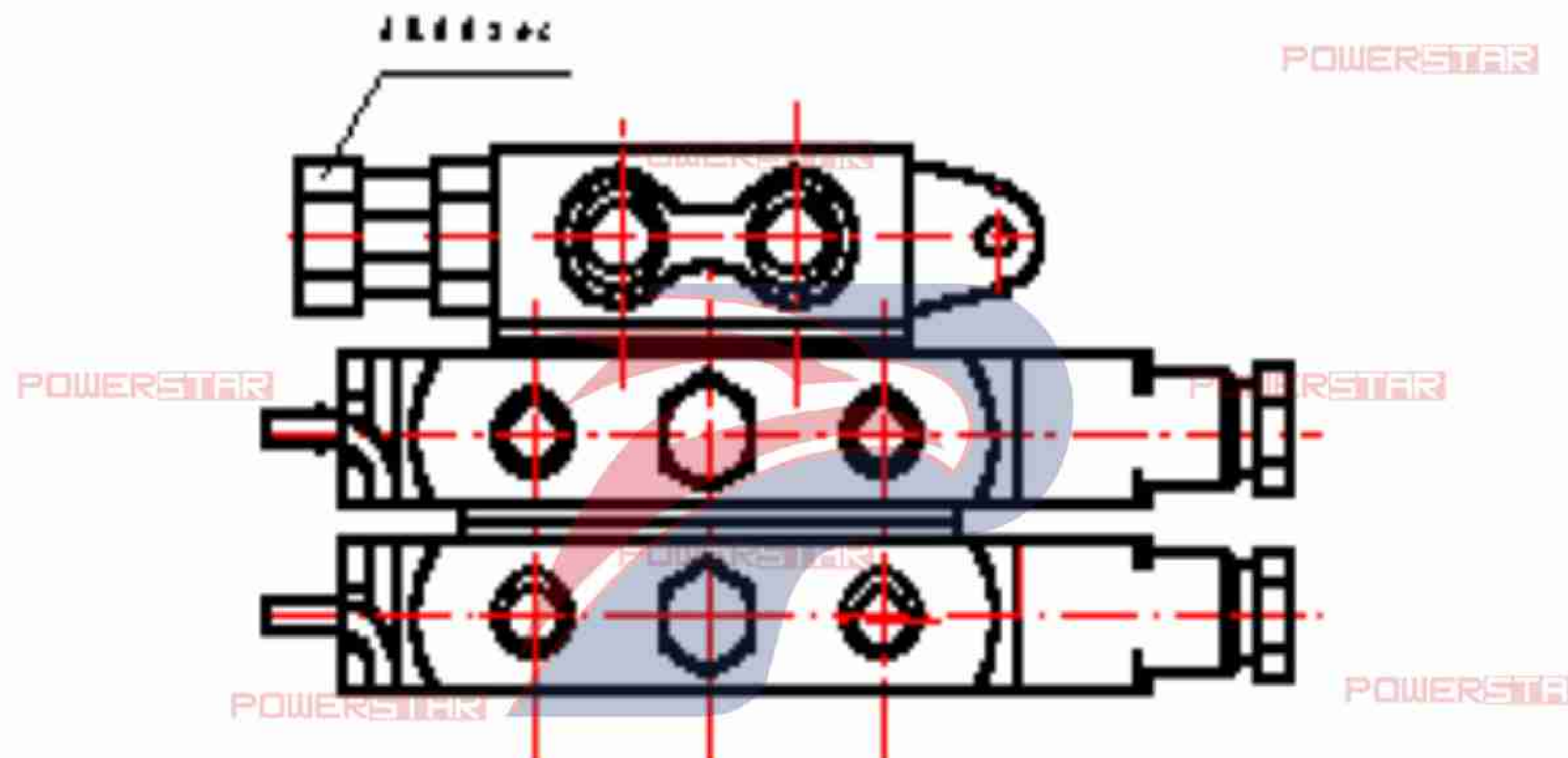
Operating vehicles used for the first month (not less than four hours a day) to be replaced after the oil and return oil filter oil filter, clean the filter. Oil contamination is found, replace the hydraulic oil must be filtered before or after a thorough re-injection.

2、 The relief valve

Rated operating pressure of the truck is 14MPa, overflow pressure is between 16 ~ 17.5Mpa, operating vehicles over time, due to possible contamination of hydraulic oil to the oil filter oil filter or filter plug back pressure is low or there excessively high, then the staff should be cleaning the filter. Should the pressure is still too low, then the relief valve cannot shut, legs should be clean and adjust operation of the valve on the relief valve. Relief valve adjusted at the factory, usually without adjustment. For adjustment, it shall ask an experienced technician. Pressure adjustment is wrong; the vehicle will not work, or shorten the pump life and cause failure.

2.1 Pressure Adjustment

Make sure that truck stopped working, and not move. Unscrew the relief valve with a wrench on the cover sheet, which has a slotted cylindrical plug, use a flathead screwdriver to adjust them, the pressure increases, otherwise, counterclockwise pressure. System pressure reading is: stretch or shrink the legs in place, continue to operate, a sudden increase in pressure gauge, the value is reflected in the overflow system pressure. Note: when legs in place, the handle a little later, the observed data should immediately release it.



2.2 Relief valve cleaning

With 30 of the relief valve open or box end wrench to unscrew the whole body, with a clean gauze blocked ports, to prevent large oil spill, then press the top with a cross from the pressure inside the spool, back and forth several times, and add a little hydraulic fluid until the impurities discharged

from the hole and remove impurities. At this point blown this end with mouth should not leak. (Be careful not to move other parts of the hydraulic system to prevent the influence of pressure)

3、Hydraulic oil check

Hydraulic system reliability and life of hydraulic components and hydraulic oil system cleanliness has an extremely close relationship. Most of the hydraulic system failures are due to impurities within the hydraulic oil caused, so keep the fluid in use and regularly check the oil cleanliness is very important.

Oil-based inspection method can be used intuition, if oil color, fog, haze or smell, the oil has become bad. Drop of oil on the hot plate, if the sound burst the water too much, and then be replaced with new oil. Generally changed every six months, three months to clean the filter once.

Timely check the oil temperature should not exceed 60 °C. If that cannot maintain the value of oil continues to rise, they should immediately stop checks.

iv, Rob's Adjustment

Prolonged use of vehicle operation, the amount of deformation due to their own bar will appear loose, there will be two rod tightness, cannot result in fighting to maintain a balance, and you should adjust to the rod. Adjust the time using visual and hands.

Observe the rod hand touch the tightness of each of two steel bars with a wrench to adjust the adjustment nut clockwise to tighten, counterclockwise to loose, until leveling up.

Note: Staff must be checked before the operation lever, and the requirements must be thoroughly inspected once a month.


v , Malfunction Analysis

Malfunction	Possible Reason	Solution
Handle holded, cylinder does not move or move slowly.	<ul style="list-style-type: none"> ➤ PTO does not hang up the work file ➤ Pump damage ➤ Low pressure for relief valve. ➤ Suction filter blocked or tank liquid level is too low ➤ Cylinder or rotary infiltration within the central connector ➤ Engine speed is low, oil less than the system supply 	<ul style="list-style-type: none"> ➤ Turn on power take off switch ➤ Replacement or repair ➤ Increase the pressure on ➤ Clean and change oil filter, oil ➤ Examined in order ➤ repair the Engine
Hydraulic system noise sound serious, severe beating pressure gauge pointer	<ul style="list-style-type: none"> ➤ Oil level is too low, inhaling air into the oil pipeline ➤ Oil filter or oil flow valve obstruction caused by poor hole ➤ Uneven pump operation ➤ Oil temperature is low or the oil has gone 	<ul style="list-style-type: none"> ➤ Add a little hydraulic oil, the pipeline leaks mended; then load cycle times, cylinder movement to the limit position, to exclude air. ➤ Clean filter or valve replacement ➤ Repair or replace the pump ➤ Low speed pump, or replace the oil with new oil heating
Boom sink	<ul style="list-style-type: none"> ➤ Balancing valve failure ➤ The fuel tank vent ➤ Fittings leak 	<ul style="list-style-type: none"> ➤ Balancing valve replacement ➤ Replace the seals or the exclusion of other causes ➤ Tighten fittings or replace seals
Oil temperature is too high	<ul style="list-style-type: none"> ➤ At full capacity too often ➤ Overflow relief valve pressure is too high, the system component parts are often subject to high impact ➤ Pump speed is too high ➤ High viscosity ➤ serious leaking 	<ul style="list-style-type: none"> ➤ Appropriate parking cooling ➤ Adjust the pressure relief valve ➤ Appropriate to reduce engine speed ➤ For a suitable viscosity hydraulic oil ➤ Check the hydraulic components

<p>Legs sinking or driving status automatically retracts legs stretched out</p>	<ul style="list-style-type: none">➤ The fuel tank vent➤ Fittings leak➤ Hydraulic lock failure	<ul style="list-style-type: none">➤ Replacement of cylinder seal or the exclusion of other causes➤ Tighten fittings or replace seals➤ Replacement of hydraulic lock
---	---	---



POWERSTAR



POWERSTAR

Chapter 7, Lubrication

Please lubricate all main parts according to the following table in order to increase of service life of all parts. The chassis lubrication should be operated with chassis manual.

10	Up-regulation Flat Oil Cylinder Hinges	2	Oiling	ZG-3 Albany Grease ZG-3	Monthly
9	Hinges Of Small Arms	1	Oiling	ZG-3 Albany Grease ZG-3	Monthly
8	Active Leg	Contact Points	Properly Oiled	ZG-3 Albany Grease ZG-3	Monthly
7	Telescopic Boom	Contact Points	Properly Oiled	ZG-3 Albany Grease ZG-3	Monthly
6	Rotary Reducer	1	Oiling	ZG-3 Albany Grease ZG-3	Monthly
5	Rotary Support Tooth Disc	All Points	Properly Oiled	ZG-3 Albany Grease ZG-3	Monthly
4	Main Arm Cylinder Hinges	2	Oiling	ZG-3 Albany Grease ZG-3	Monthly
3	Drive Chain	All Points	Properly Oiled	90# Industrial Gear Oil (< 90#)	Monthly
2	Downregulation Of Flat Oil Cylinder Hinges	2	Oiling	ZG-3 Albany Grease ZG-3	Monthly
1	Hinges Of The Main Arm	1	Oiling	ZG-3 Albany Grease ZG-3	Monthly
SN	Item Name	Lubricated Points	Lubrications	Lubricants Types	Lubrication Cycle

Lubrication Table

NO.	Name	Lubrication Points	Lubrication System	Lubrication models	Lubrication Cycle
1	Hinges of the Main Arm	1	Oiling	ZG-3 Albany grease ZG-3	Monthly
2	Downregulation Of Flat Oil Cylinder Hinges	2	Oiling	ZG-3 Albany grease ZG-3	Monthly

3	Drive Chain	All Points	Properly Oiled	90# Industrial gear oil 90 #	Monthly
4	Main Arm Cylinder Hinges	2	Oiling	ZG-3 Albany grease ZG-3	Monthly
5	Rotary Support Tooth Disc	All Points	Properly Oiled	ZG-3 Albany grease ZG-3	Monthly
6	Rotary Reducer	1	Oiling	ZG-3 Albany grease ZG-3	Monthly
7	Telescopic Boom	Contact Points	Properly Oiled	ZG-3 Albany grease ZG-3	Monthly
8	Active Leg	Contact Points	Properly Oiled	ZG-3 Albany grease ZG-3	Monthly
9	Hinges Of Small Arms	1	Oiling	ZG-3 Albany grease ZG-3	Monthly
10	Up-regulation Flat Oil Cylinder Hinges	2	Oiling	ZG-3 Albany grease ZG-3	Monthly



Chapter 8, Transport & Storage

The overhead working truck drives in short distance while which should be transported by train and other transportation tools for long distance. The necessary Antifreeze and water-resistant measures should be down while it is fixed on transportation tools tightly.

- The outriggers strengthen for protecting front and rear axle's springs when the overhead working truck no using in short time and which should be taken following storage in long time no using situation.
- Wiping off the dust and grease the body often for keeping cleans.
- All tires are with required pressure and paved with wood for offing the ground, meanwhile, the boom cylinder rod fully retracted to the shortest position.
- Battery should be stored in a dry ventilated place after removed from truck and been checked and charged regularly.
- Observation of unload movement of all parts after engine started monthly for checking normal or not.
- The overhead working truck should be stored in the warehouse and which should be covered with waterproof cloth if placed in the open air. Inspection should be strengthen for truck in wet areas or wet season to prevent leaks, corrosion and freezing in winter should be down to prevent sand.

